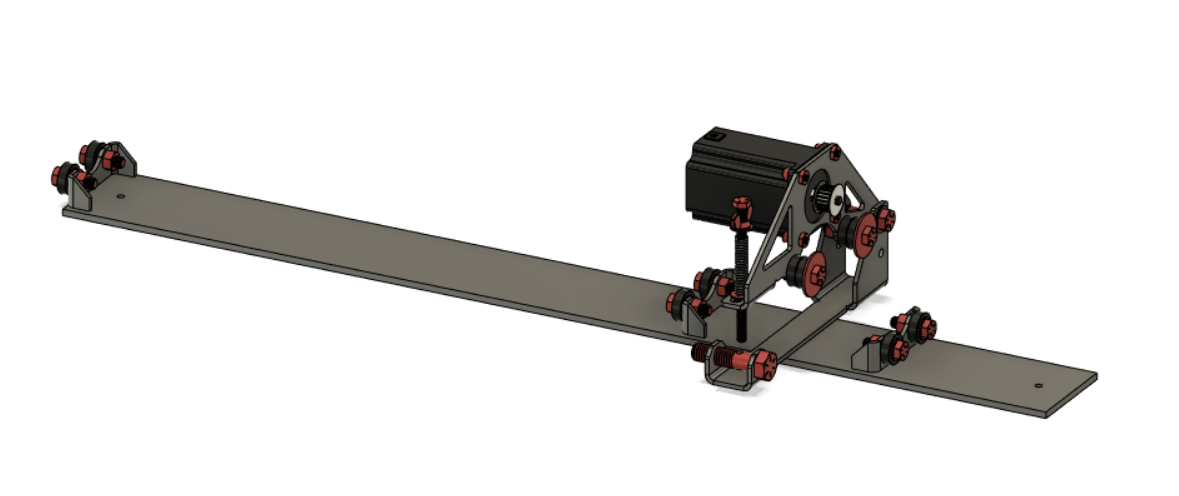
**Thank you for purchasing the JD’s Garage Plasma Cutter Plans - Rotary Axis Addition**



**What’s Included…**

.dxf files so you can cut out the parts yourself

.gcode with settings for cut parts

BOM with links to purchase

Step by Step Assembly Instructions

**Sections:**

1 Bearing Mounts

2 Tube Roller

3 Final Assembly

.dxf files and gcode

**How to get the most out of these instructions…**

1. Follow the sections is order it will make things easier
2. Read sections 1-3 before starting the build
3. Start by cutting out the sheet metal parts
4. Use the .gcode and settings provided if you have not cut anything out on the plasma table before. **THESE SETTING WILL ONLY WORK IF YOU ARE USING THE LOTOS LT5500D Plasma Cutter**
5. Watch build videos if you are confused as to how something may go together https://youtu.be/OjYK7rzeigI

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